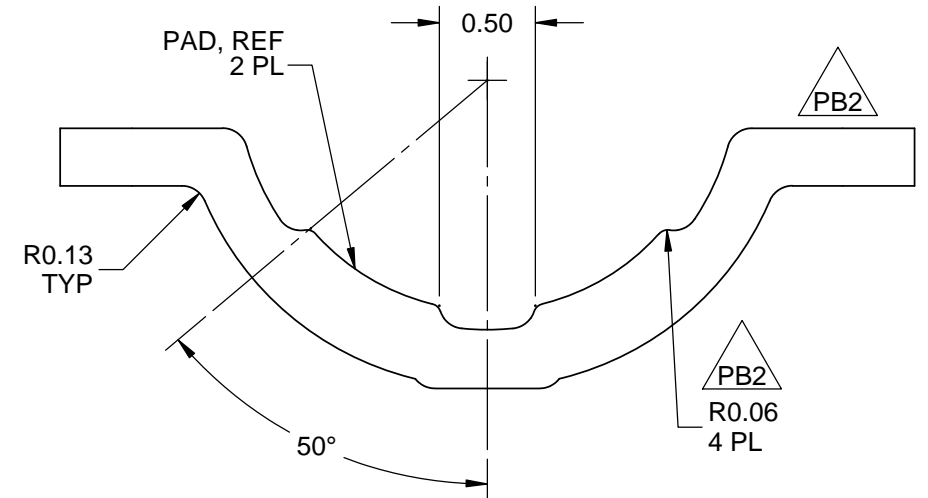
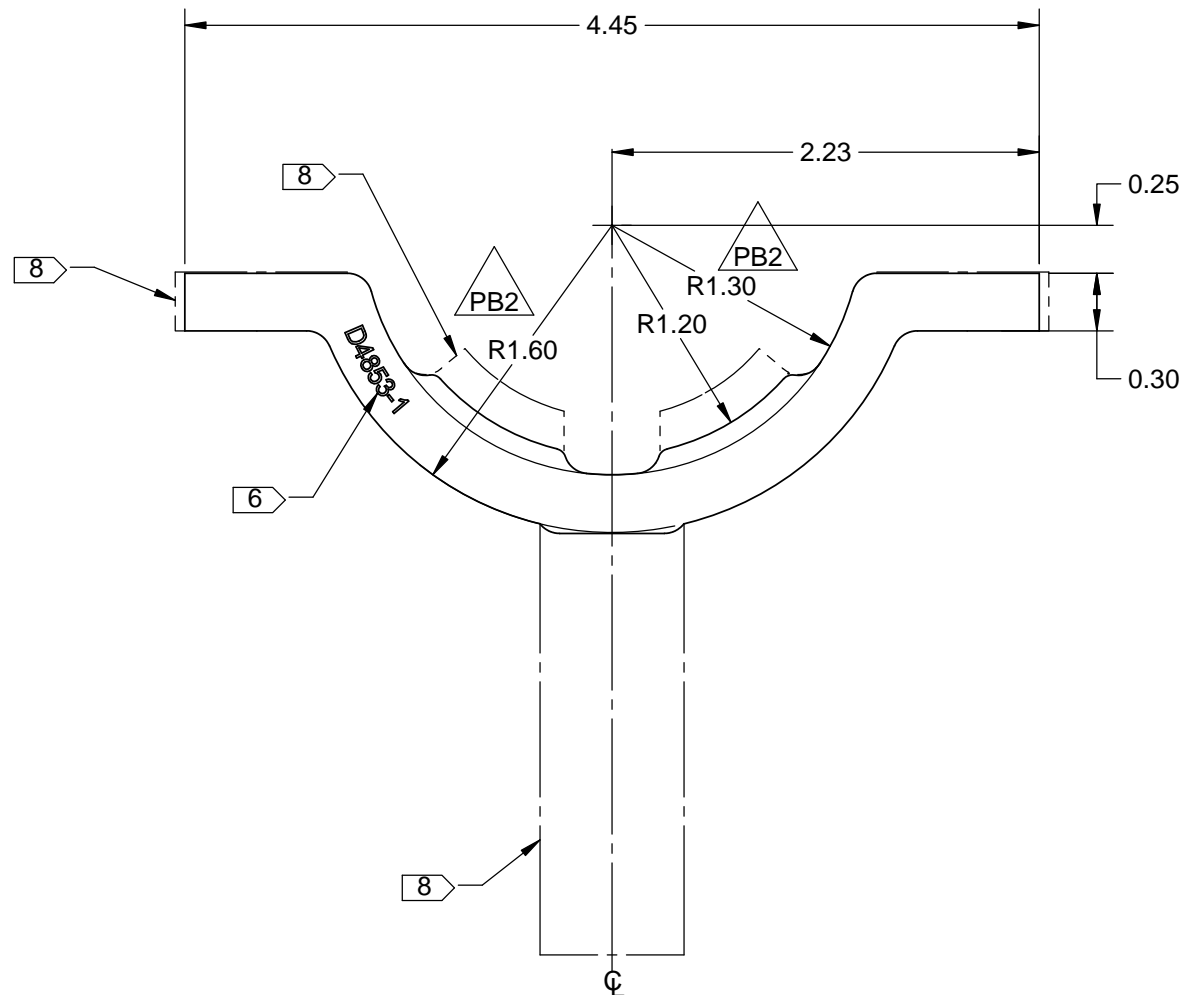
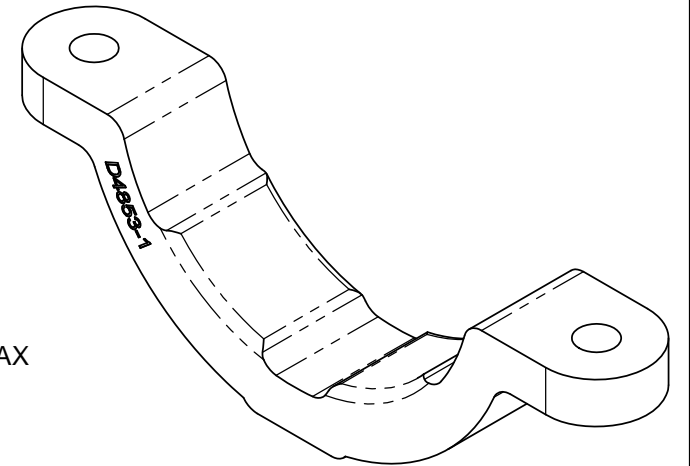


SECTION A-A
SCALE 2X D6-1

R0.06 MIN - R0.10 MAX
TYP AROUND PAD



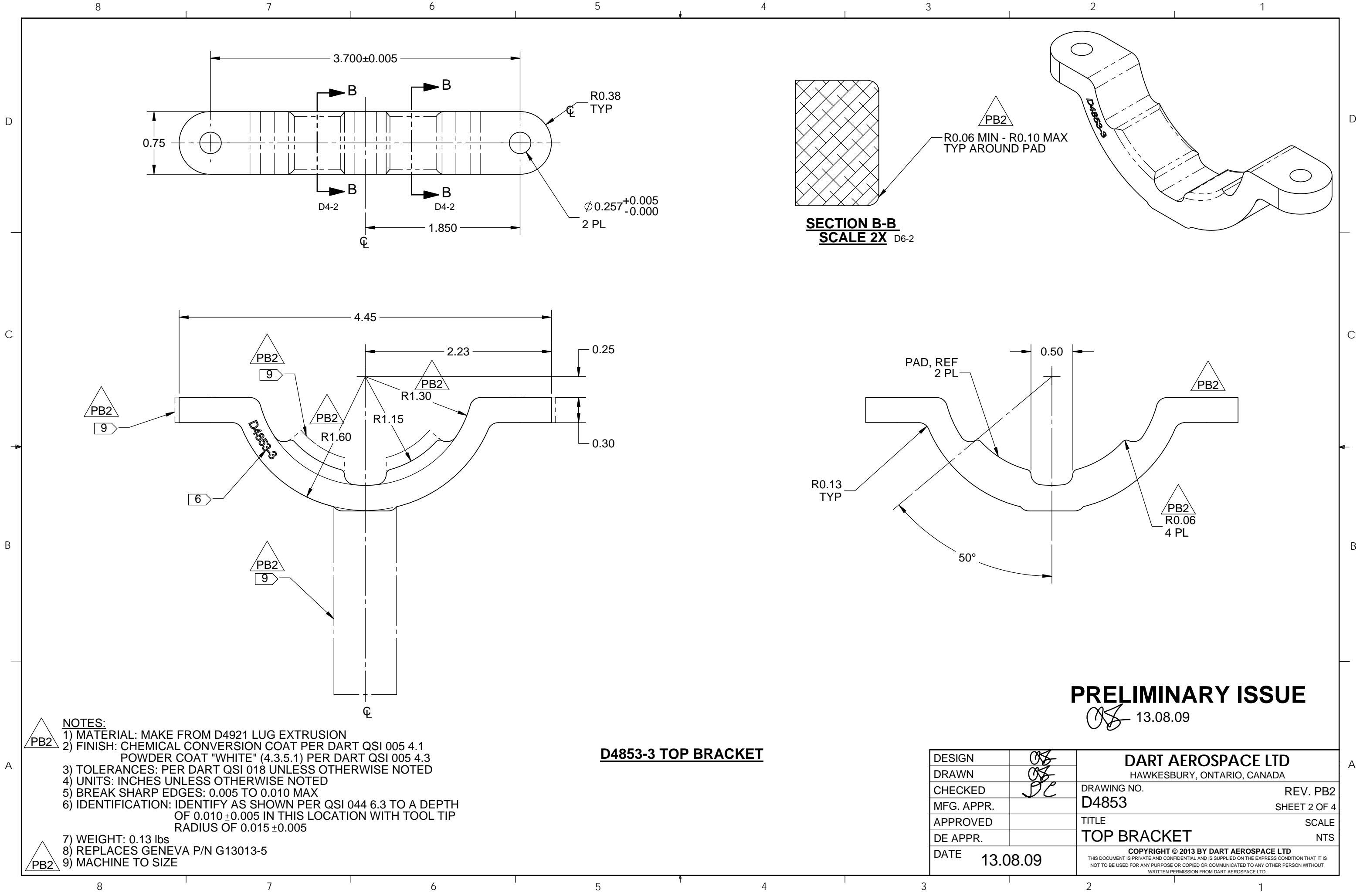
PRELIMINARY ISSUE

13.08.09

PB2	UPDATE MATERIAL TO D4921 LUG EXTRUSION, ZN A8-1, A8-2, A8-3 & A8-4, INCREASE OUTER DIAMETER, ZN B6-1, B6-2 & B6-3, INCREASE INNER DIAMETER, ZN B5-1, B5-2 & B5-3, ADD FILLET, ZN B2-1, B2-2 & B2-3, ADD NOTE 9, ZN A8-2, A8-3 & A8-4, ADD VIEW, ZN B2-1, B2-2, B2-3 & B2-4	VS	13.08.09
A	NEW ISSUE	VS	13.05.15
REV.	DESCRIPTION	BY	DATE
DESIGN	08	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	08		
CHECKED	DL	DRAWING NO.	REV. PB2
MFG. APPR.		D4853	SHEET 1 OF 4
APPROVED		TITLE	SCALE
DE APPR.		TOP BRACKET	NTS
DATE	13.08.09	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

D4853-1 TOP BRACKET

- NOTES:**
- 1) MATERIAL: MAKE FROM D4921 LUG EXTRUSION
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH
OF 0.010±0.005 IN THIS LOCATION WITH TOOL TIP
RADIUS OF 0.015±0.005
 - 7) WEIGHT: 0.13 lbs
 - 8) MACHINE TO SIZE
 - 9) REPLACES GENEVA P/N G13013-1






NOTES:

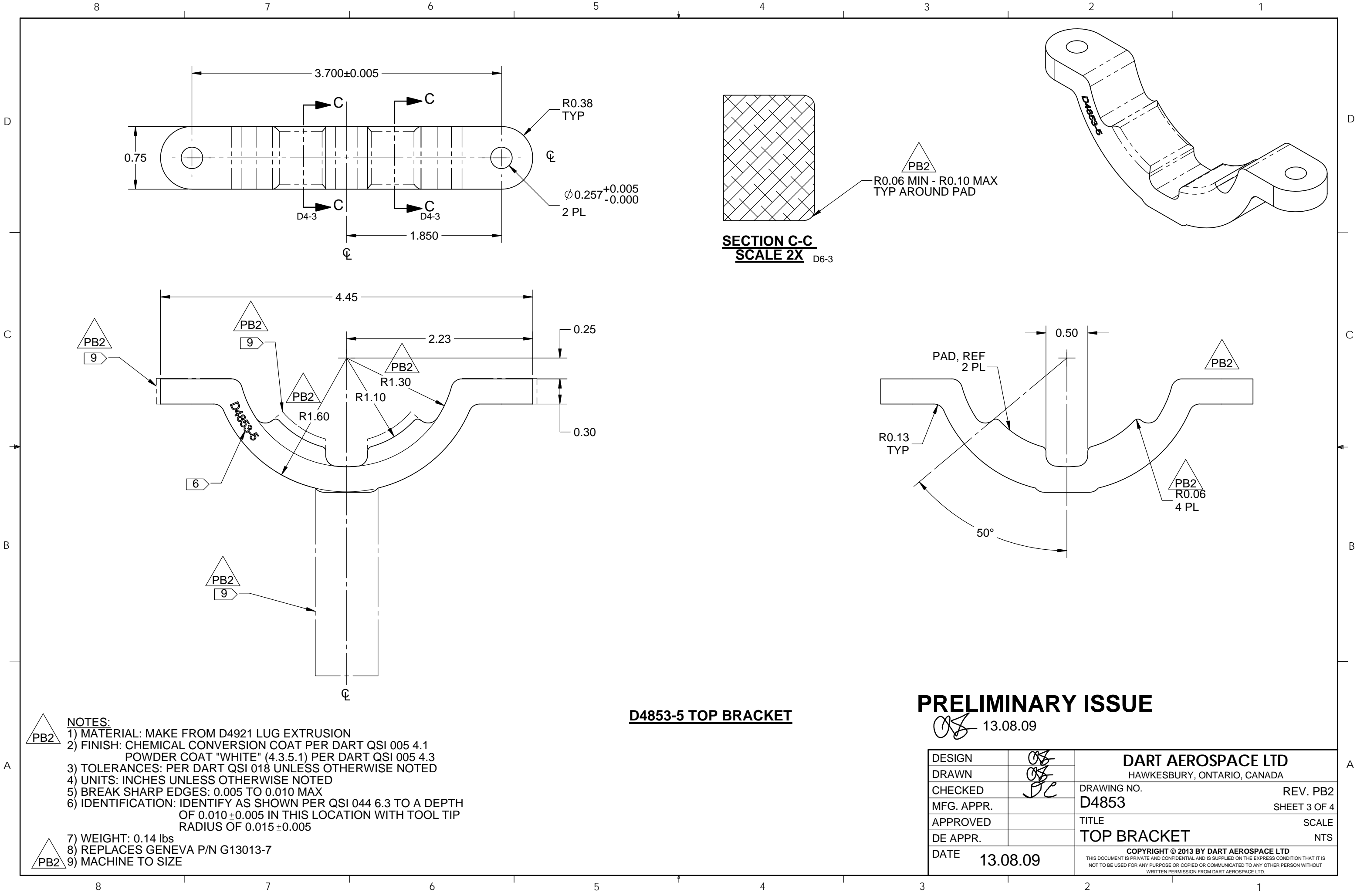
- 1) MATERIAL: MAKE FROM D4921 LUG EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH
OF 0.010±0.005 IN THIS LOCATION WITH TOOL TIP
RADIUS OF 0.015±0.005
- 7) WEIGHT: 0.13 lbs
- 8) REPLACES GENEVA P/N G13013-5
- 9) MACHINE TO SIZE

D4853-3 TOP BRACKET

PRELIMINARY ISSUE

13.08.09




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D4853-5 TOP BRACKET

PRELIMINARY ISSUE

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